

# Teva Pharmaceuticals

Two high specification projects as part of a £4 million investment by Teva Pharmaceuticals to produce a state of the art production and packing facility.



**Location:** Runcorn, Cheshire  
**Project:** Cleanroom Construction  
**Duration:** 15 weeks

“The way in which the projects were executed, both at a management level and within the construction areas has been most impressive. Building Projects (UK) has delivered a high standard of workmanship and attention to detail. We were particularly impressed with how the segregation works were performed with the GMP Manufacturing Areas to minimise any risk of contamination.” **Richard Edwards, Project Manager, Teva**

## Challenge

Teva is one of the largest, global pharmaceuticals companies that specialise in the development, production and marketing of generic and proprietary branded pharmaceuticals. As part of the £4 million investment Teva was looking to develop a state of the art facility at Runcorn for manufacturing and packaging purposes. The challenge was to complete this high specification project safely in a live environment.

## Solution

Building Projects (UK) was part of a contracting team to develop this facility. Building Projects (UK) scope included:

- Temporary screen/dust proof air tight segregation
- Full construction and fit out
- Fire protection
- MF ceilings

- Partitioning
- Fitting of epoxy resin floor coverings
- Vinyl walls and ceilings to products areas
- DorteK hygienic GRP interlocked door sets to technical areas
- Gradus wall protection and stainless steel vision panels
- Cleanroom construction to ISO 7 classification

## Benefits

This project required a considerable amount of planning and careful Health and Safety considerations as it was undertaken in a live environment. The project was completed to schedule and within budget and the clients were extremely impressed with the high standards of workmanship, resulting in repeat business.

